

**REMARKS**

The courtesies extended to the undersigned by Examiner Masud in telephone discussions held March 16, 19 and 28, 2012 are acknowledged and appreciated. As discussed, claim 37 is being amended to clarify the claimed method. The roll preparation circuit is identified at 35 in Fig. 2. It is discussed in the Substitute Specification at paragraph 032 thereof. It is also discussed at paragraph 060 of the Substitute Specification. As discussed with Examiner Masud, the inclusion of the provision of a roll preparation circuit in claim 37 does not affect the Examiner's reasons for allowance of this claim. It is thus believed that currently amended claim 37 is allowable.

Claims 55 and 56, which both depend from claim 37, are also being amended. Since claim 37 now recites the presence of a roll preparation circuit, the language of claims 55 and 56 has been amended to reflect that addition.

SUMMARY

Claim 37 has been amended to clarify the claimed method without affecting the Examiner's reasons for allowance. Claims 55 and 56 have been amended to conform their language to that of amended claim 37. Entry of this Amendment Under 37 CFR 1.312 is respectfully requested.

If a fee or additional fee is required, the Commissioner is hereby authorized to charge any fee or additional fee that may be required and credit any excess to Deposit Account No. 50-1417 (JTC-8248 ).

Respectfully Submitted,

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